

PRODUCT INFORMATION

Dome

- Heavy-duty foundry cast aluminum dome.
- Available with the **Millenium Fixed Dome.**
- Thirty-three (33) weir openings provide maximum water flow on both models.
- Three-bolt design for fast and efficient installation.
- Vandal-resistant design that remains contractor-friendly and easy to install.

Flange / clamping ring

- Heavy-duty cast aluminum construction.
- Nine (9) drainage channels ensure complete water evacuation.
- Flange engineered for an optimum seal with the roofing membrane.
- Reversible design allowing multiple drainage elevation configurations.

Warranty

Limited ten (10) year warranty against manufacturing defects in materials and a **limited one (1) year warranty on painted finishes, where applicable**. Excludes misuse, unauthorized modifications, improper storage, abuse, or installation that does not comply with Millenium's published recommendations.

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REV:2026.10.20
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millenium.plus

Drain deck and stem

- **Premium 1.8 mm thick 6063-T5 aluminum stem** combined with a **1060 aluminum drain deck**.
- Stem welded to the deck with overlapping seams for superior structural strength.
- **TIG (Argon Arc)** welded aluminum bolts fused to the deck for exceptional weld integrity.
- **3/8 in. diameter 6061-T6 aluminum bolts with six (6) stainless steel nuts.**
- **CSA-B79 Code compliant**.
- Flat deck sizes: **2 in., 3 in., 4 in. and 6 in.** Recessed deck sizes: **3 in., 4 in. and 6 in.**
- Flat deck has an **8°** beveled edge to improve membrane adhesion and structural strength.

Millenium Quality

Millenium aluminum drains for new construction are manufactured under rigorous quality control procedures using premium-grade aluminum alloys and precision welding techniques. Every component delivers exceptional corrosion resistance, superior structural strength, and long-term performance for commercial, institutional, and industrial roofing applications.

Why Choose Millenium

- Premium-grade aluminum construction.
- Heavy-duty cast aluminum components.
- Precision welded assemblies.
- Superior drainage performance.
- Fast and contractor-friendly installation.
- Long service life with minimal maintenance.
- Designed for commercial, institutional, and industrial roofing projects.
- Technical support from experienced roofing system specialists.

Customer Testimonial

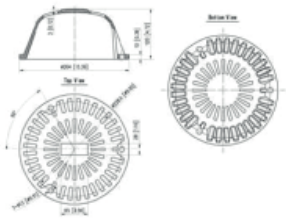
“I have been involved in the roofing industry for the past 27 years, and these new Millenium aluminum drains for new construction are among the highest-quality products I have ever seen. They offer, by far, the best value on the market.”

Manuel Bandeira
Viana Roofing and Sheet Metal Limited

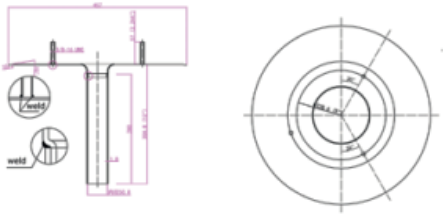
Illustrated configurations

Fixed aluminum dome. Flat decks: 2 in., 3 in., 4 in. and 6 in.
Recessed decks: 3 in., 4 in. and 6 in.

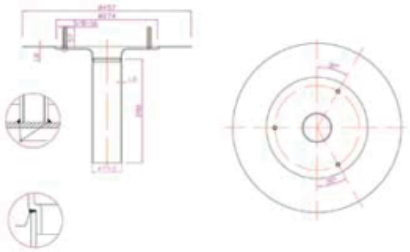
Aluminum Fixed Top Dome



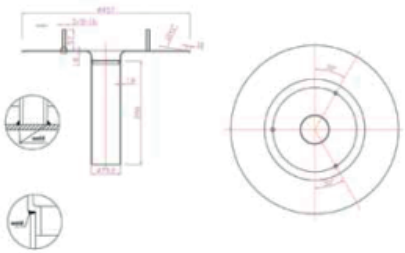
2" Aluminum New Construction Flat Deck Drain



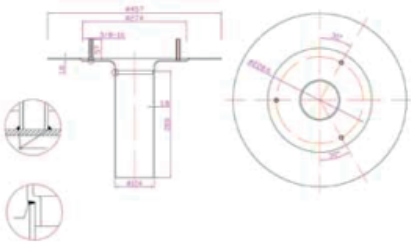
3" Aluminum New Construction Recessed Deck Drain



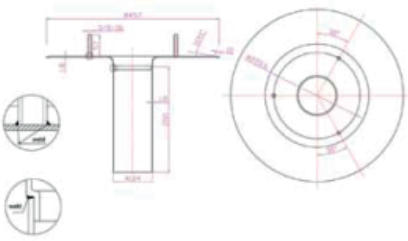
3" Aluminum New Construction Flat Deck Drain



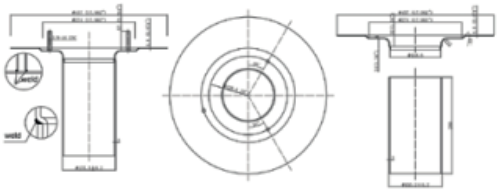
4" Aluminum New Construction Recessed Deck Drain



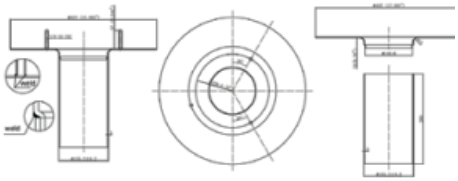
4" Aluminum New Construction Flat Deck Drain



6" Aluminum New Construction Recessed Deck Drain



6" Aluminum New Construction Flat Deck Drain



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